

**National Personal Protective  
Technology Laboratory**

**Battery Requirements**

**Sheraton Station Square, Pittsburgh, PA**

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**December 15, 2004**



**NPPTL** *Research to Practice  
through Partnerships*

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# Battery Test Requirements

## Public Comment

## Disposition

Difficult tests to perform, consider standardizing

Test will be performed in standardized conditions using manufacturer submitted equipment

Test low flow indicator against both conditions (battery and clogging)

Both conditions will be tested if appropriate

Change in work rates changes battery life

Testing to a standard minimum, explanation of the effects of changing work rates on battery life required



# Battery Test Requirements

## Public Comment

## Disposition

Require only one indicator;  
low flow or low battery

Both required to alert user to  
more fault conditions

Manufacturer should provide  
data on extreme temperature  
use and other pertinent issues

Will be required as well as  
some minimum testing

Indicator signaling method  
should be optional

Method of indicator signaling  
not specified, but minimum of  
one method is mandatory

# Battery Test Requirements

- **Battery Performance Test**
  - Tested at minus 30°C to insure the functionality of the system at this temperature
- **Low Battery Indicator Test**
  - Evaluates the P APR ability to alert the user to a low battery condition, enabling the user to egress
- **Low Flow Alarm Test**
  - Evaluates units ability to alarm user prior to negative pressure



# Battery Test Requirement

## Benchmark Testing

Battery Performance	Breathing Performance	Low Flow Alarm	Low Battery Indicator
		25°C	25°C
		-30°C	-30°C

PAPR	Moderate	High	Moderate	High	Moderate	High	Moderate	High	Moderate	High
A	Ran 72 hr cold soak	N/A	Ran 11:43	N/A	N/A	N/A	Not tested	N/A	N/A	N/A
B	Ran 72 hr cold soak	N/A	Ran 5:58	N/A	Alarmed	N/A	Not tested	Alarmed 12 minutes	N/A	Not tested
C	Ran 12 hr cold soak	N/A	Ran 4:14	Ran 1:36	Alarmed	Alarmed	Not tested	Alarmed 13 minutes	Alarmed 11 minutes	Not tested
D	Ran 12 hr cold soak	N/A	Ran 10:12	N/A	N/A	N/A	Not tested	N/A	N/A	N/A

# Battery Performance Test

- **Concept Criteria**
  - Must maintain positive pressure in the breathing zone while breathing at the manufacturer selected breathing performance rate (40 or 103 L/min)
  - Each PAPR must maintain positive pressure for at least 35% of the manufacturer's specified operational battery life
  - The average life of all trials must be at least 40%
  - Tested at -30°C
  - PAPR will be cold soaked for 4 hours prior to test



# Battery Performance Test

- **Benchmark Results**
  - Breathing performance benchmark testing has been performed at 25°C, both breathing rates, on multiple PAPR systems, and using both the Posichcek and NIOSH breathing machines
  - Preliminary testing of ability to work in low temperature conditions have been performed

# Battery Performance Test

- **Future Direction**
  - Perform benchmark testing on several PAPR systems
  - Finalize standard test procedure
  - Perform verification testing once the standard testing procedure is completed



# Low Battery Indicator

- **Concept Criteria**
  - **Moderate or high performance (25°C)**
    - Passively alarms the user at least 15 minutes prior to negative pressure, but no more than 45 minutes
  - **Moderate or high performance (-30°C)**
    - Passively alarms the user prior to negative pressure, minimum and maximum duration after alarm are not evaluated

# Low Battery Indicator

- Test Conditions
  - At  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ 
    - Breathing machine operated at either 40 or 102 L/min
    - Relative Humidity  $50\% \pm 5\%$
  - At  $-30^{\circ}\text{C} \pm 5^{\circ}\text{C}$ 
    - Breathing machine operated at either 40 or 102 L/min
    - Relative Humidity  $20\% \pm 5\%$



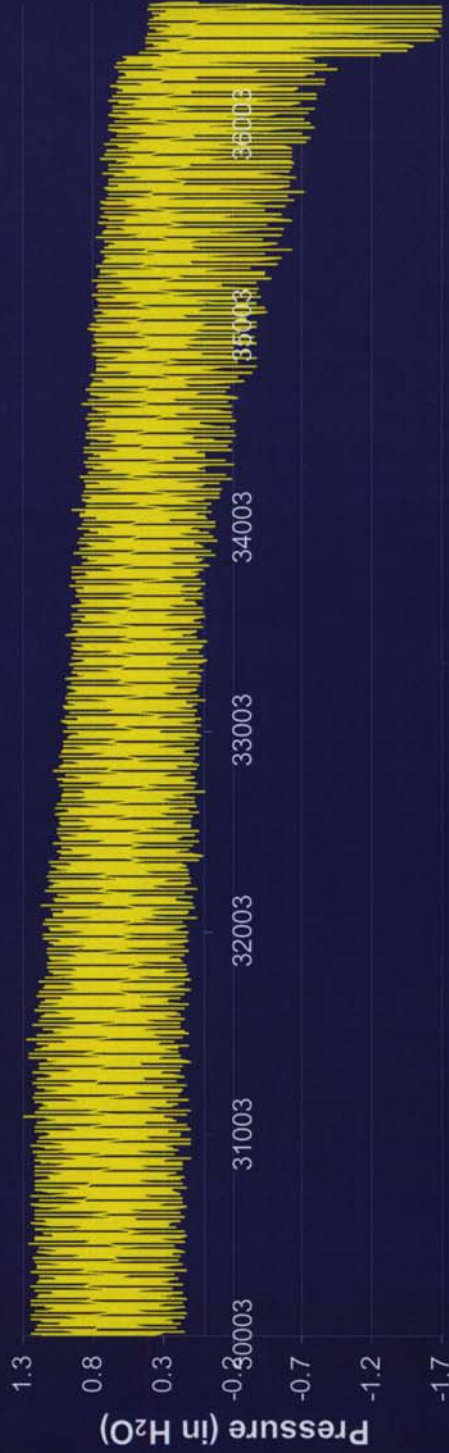
# Low Battery Indicator

- **Benchmark Results**
  - Performed tests at 25°C on multiple PAPRs
  - PAPRs with built-in alarms showed ability to pass test
    - Dependent on when alarm activates
  - PAPRs without built-in alarms could be designed to perform the same task

# Low Battery Indicator

- Benchmark Results

*MODERATE FLOW (40) BENCHMARK Breathing Machine*  
5 hours 50 minutes - 6 hours 6 minutes



Time (3000 Samples = 5 minutes)



# Low Battery Indicator

- **Future Direction**
  - Perform benchmark testing at low temperature
  - Finalize the standard test procedure
  - Perform verification testing

# Low Flow Alarm

- Test Conditions
  - Part One, the PAPR is tested in same manner as the breathing performance and battery performance at both temperatures under the same environmental conditions and equipment
  - Part Two, the PAPR is tested by adding additional resistance to simulate loading or clogging at both environmental conditions



# Low Flow Alarm

- **Concept Criteria**
  - Alarms the user upon or just prior to negative pressure in the breathing zone

# Low Flow Alarm

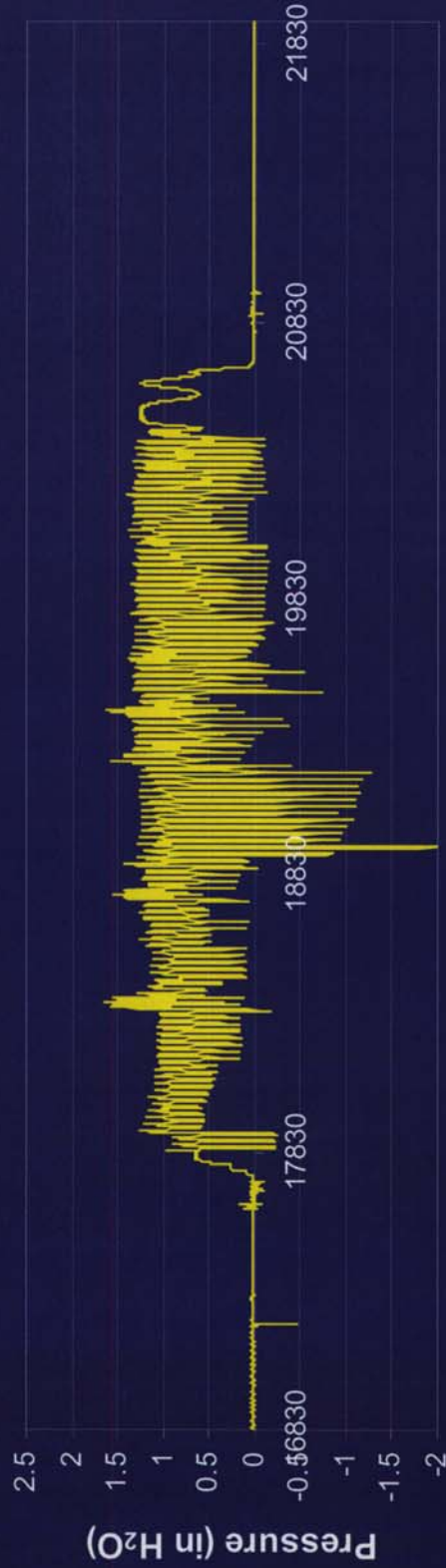
- **Benchmark Results**
  - Initial evaluation of PAPRs with low flow indicators have shown the ability to provide the required warning
  - Further testing will be performed
  - Eliminate the need for both fault modes to indicate simultaneously for integrated alarm systems



# Low Flow Alarm

- Benchmark Results

MODERATE FLOW(40) BENCHMARK 3  
Low Flow Alarm



Time (600 samples = 1 minute)

# Low Flow Alarm

- **Future Direction**
  - Evaluate the effects of instantaneous negative peaks in the breathing pattern
  - Perform low flow testing at the low temperature condition
  - Finalize the standard test procedure
  - Perform verification testing



**National Personal Protective  
Technology Laboratory**

**Carbon Dioxide Requirements  
Sheraton Station Square, Pittsburgh, PA**

**Ted Klemetti**

**December 15, 2004**



**NPPTL** *Research to Practice  
through Partnerships*

NPPTL 12004.Doc Klemetti

# CO<sub>2</sub> Test Requirements

## Public Comment

## Disposition

Identify the standard test procedure used for this test

The STP for the CBRN PAPR requirements will be referenced in the final standard and will be completed with the standard

What flow rate will be used for this test

The PAPR will be tested at a breathing rate of 10.5 L/min

Will the PAPR be tested in the power off mode (blower off)

The PAPR will not be tested in the blower off mode



# CO<sub>2</sub> Machine Test

- **Concept Criteria**
  - The average carbon dioxide inhalation level must be less than 1%
  - The average oxygen level must be greater than 19.5%
  - The PAPR will be required to pass both levels to receive a passing result for this test
  - Test will be performed with the blower operating

# CO<sub>2</sub> Machine Test

- **Test Conditions**
  - Temperature range will be 68°F–80°F during testing
  - The gas levels will be averaged for at least 5 breathing cycles
  - The breathing machine will run at 10.5 L/min
  - The exhalation air from the breathing machine will contain 5% CO<sub>2</sub>
  - Equipment used will be as received



# CO<sub>2</sub> Machine Test

- **Benchmark Results**
  - Preliminary testing performed using carbon dioxide analyzer without oxygen analyzer and pressure sensor
  - Tested four different PAPRs

# CO<sub>2</sub> Machine Test

- Benchmark Results

PAPR	Blower On	Blower Off*
1	0.20	2.69
2	0.00	2.36
3	0.00	1.27
4	0.00	1.46

\* Currently not part of concept criteria  
PAPR not sized to fit headform



# CO<sub>2</sub> Machine Test

- Future direction
  - Perform additional testing with equipment to determine repeatability and equivalency to current testing procedures
  - Finalize standard test procedure

# Human Subject CO<sub>2</sub> Test

- **Concept Criteria**
  - The average carbon dioxide inhalation level must be equal to or less than 2%
  - The average oxygen level must be greater than 19.5%
  - The PAPR will be required to pass both levels to receive a passing result for this test
  - Test will be performed with the blower operating



# Human Subject CO<sub>2</sub> Test

- **Test Conditions**
  - Temperature range will be 68°F–80°F during testing
  - The gas levels will be averaged for at least 5 breathing cycles
  - Two trials, one stationary and one walking briskly at 3.5 mph
  - Equipment used will be as received

# Human Subject CO<sub>2</sub> Test

- **Future Direction**
  - Perform benchmark testing
  - Establish standard test procedure based on STP 0454
  - Perform verification testing